

Date: Monday, 27/04/2009 9:17:03 AM
 User: Melanie Fauteux

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	SQUARE CAP
Job Number :	47504		
Estimate Number :	13408		
P.O. Number :		Part Number :	PB6743001223
This Issue :	27/04/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B67-43001 P.18
First Issue :	/ /	Project Number :	N/A
Previous Run :	44000	Drawing Revision :	B1
	Type :	Material :	
	SMALL /MED FAB	Due Date :	04/05/2009
Written By :		Qty:	20
		Um:	Each
Checked & Approved By :	<u>MUF 09-04-27</u>		
Comment :	est rev A new issue 08.06.19 DD verified: EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	M6061T6S125	6061-T6 .125 Sheet
-----	-------------	--------------------



Comment: Qty.: 0.0072 sf(s)/Unit Total : 0.1449 sf(s)
 6061-T6 .125Sheet
 batch:- 110062 B9-4-28

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET
 1-Cut as per Dwg B67-43001
 Dwg Rev: B1
 Prog Rev: B1 B9-4-28



2-Deburr if necessary

09/04/28

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

09/04/28 49 count

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST 438

09/04/28 49

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 27/04/2009 9:17:04 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SQUARE CAP

Job Number: 47504

Part Number: PB6743001223

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/29
MF

Job Completion



MF 09-04-29

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

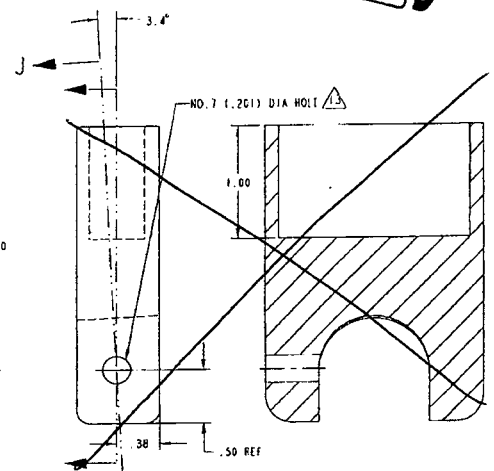
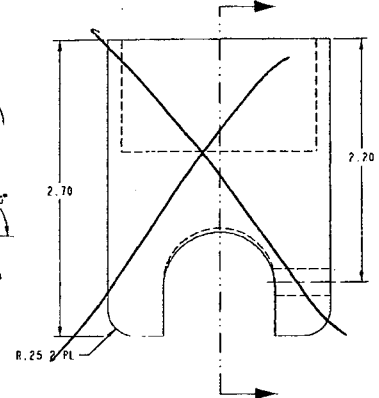
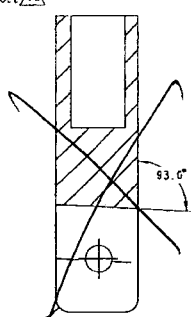
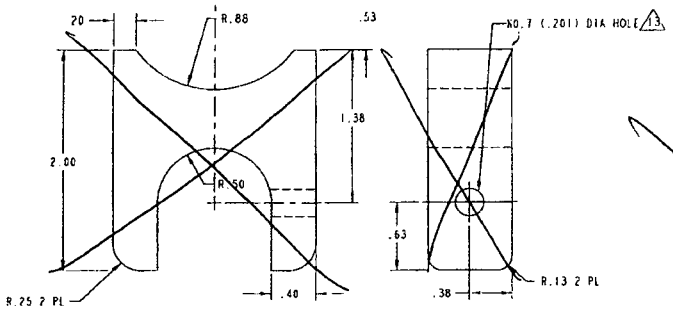
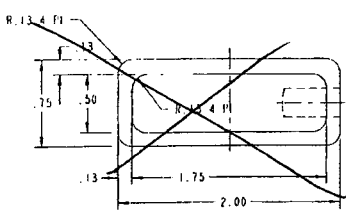
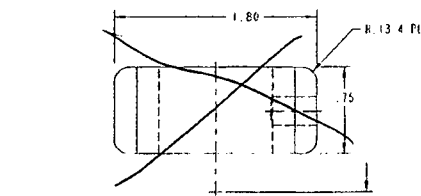
PB 674304-203

☒ **First Article** ☐ **Prototype**

Measured by: RB	Audited by: S	Prototype Approval: 2
Date: 9-4-28	Date: 02/04/28	Date: 7

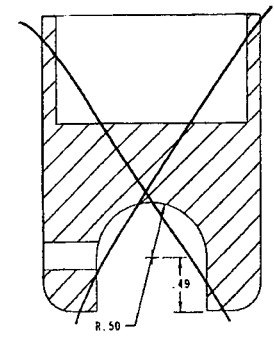
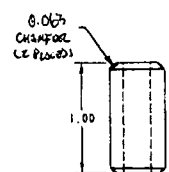
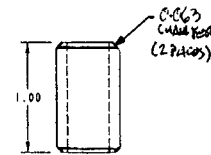
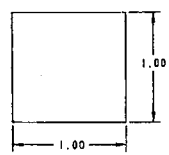
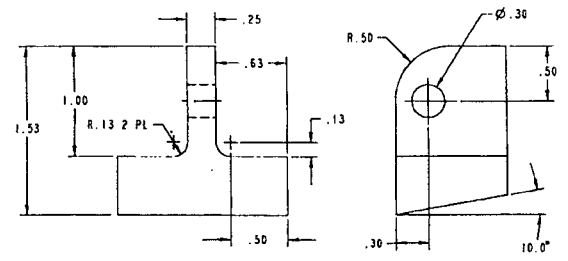
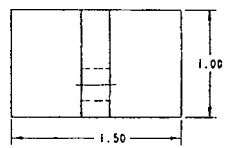
H:\FORMS\Quality Assurance\approved QA\FAI revD

RELEASED
JUN 06 11-60



① -217 CONTOURED DETENT CLIP
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000
SUPERCEDED BY
D3440-5

① -221 DETENT CLIP
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000
SUPERCEDED BY
REPLACED
By D3440-1



② -223 SQUARE CAP
MATL: .125 THK, 6061-T6
WW-1-700/6
SCALE 2.000

④ -227 BUSHING
MATL: .563 OD X .094 WALL, 6061 T6
WW-1-700/6
SCALE 2.000

④ -225 BUSHING
MATL: .500 OD X .125 WALL, 6061 T6
WW-1-700/6
SCALE 2.000

① -219 ANGLED MALE EYE
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000

SECTION J-J
SCALE 2.000

PREMIER AVIATION, INC.
200 Aviation Parkway, Grand Prairie, Texas 75052
SIZE: COND: DRAWN BY: DWG NO: REV:
D10SU08 B67-43001 1
SCALE: 1:1 SHEET 16 OF 45

ORIGINAL